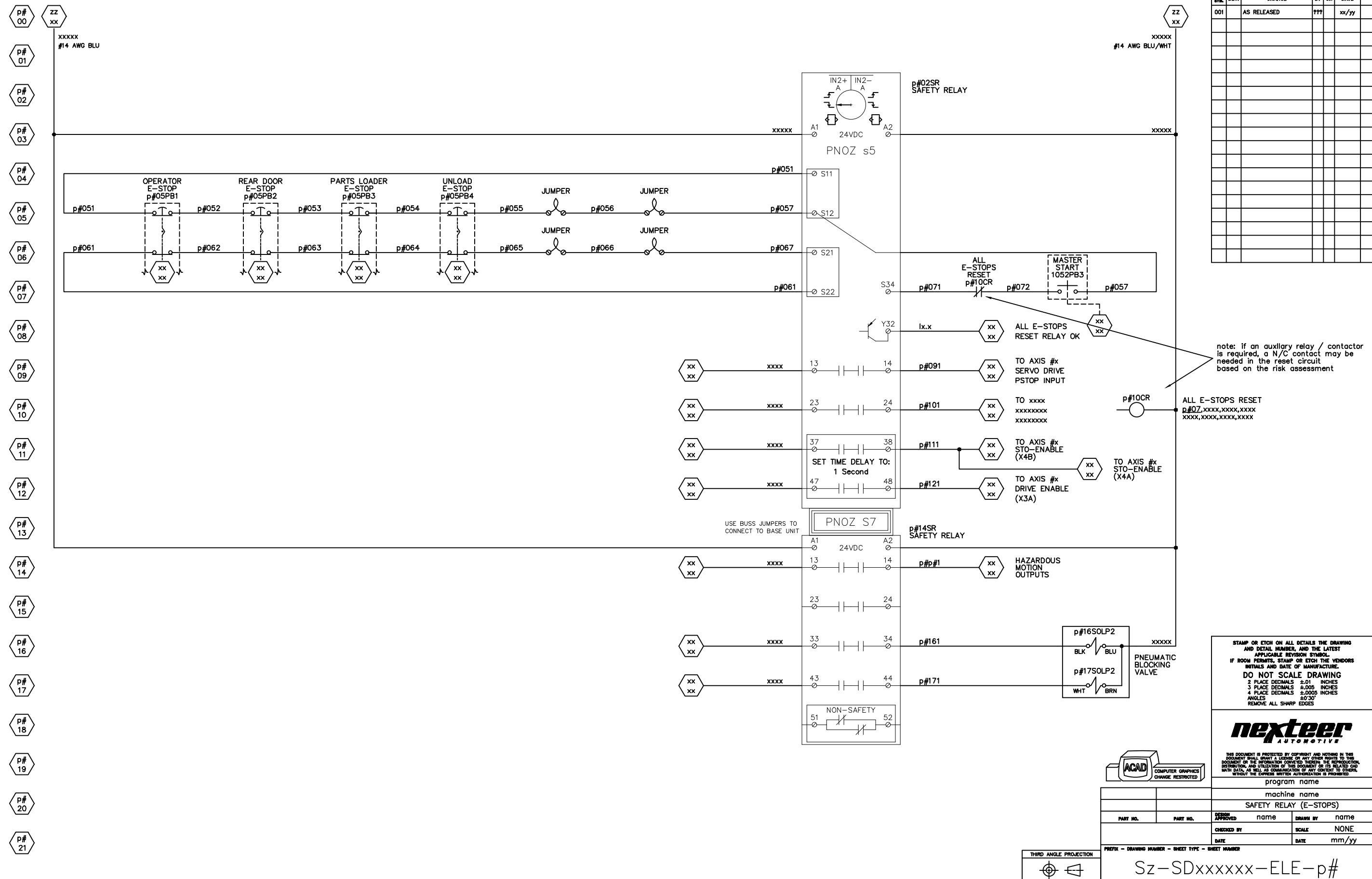
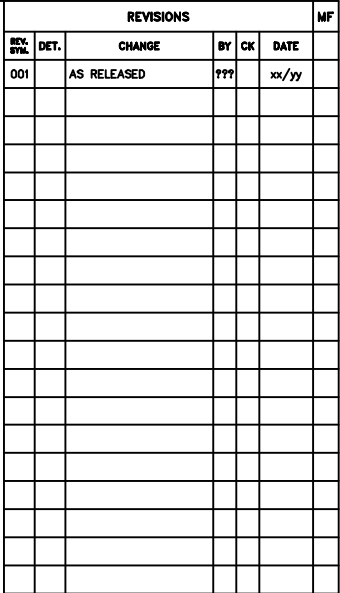


[illegible]

Vendor and job number



LIGHT CURTAIN  
CLEAR RELAY #1  
~~p#07~~,xxxx,xxxx,xxxx  
xxxx,xxxx,xxxx,xxxx

LIGHT CURTAIN  
CLEAR RELAY #2  
p#07,xxxx,xxxx,xxxx  
xxxx,xxxx,xxxx,xxxx

**STAMP OR ETCH ON ALL DETAILS THE DRAWING  
AND DETAIL NUMBER, AND THE LATEST  
APPLICABLE REVISION SYMBOL.  
IF ROOM PERMITS, STAMP OR ETCH THE VENDORS  
INITIALS AND DATE OF MANUFACTURE.**

**DO NOT SCALE DRAWING**

|                  |        |        |
|------------------|--------|--------|
| 2 PLACE DECIMALS | ±.01   | INCHES |
| 3 PLACE DECIMALS | ±.005  | INCHES |
| 4 PLACE DECIMALS | ±.0005 | INCHES |
| ANGLES           | ±0°30' |        |
| REMOVE ALL SHARP | EDGES  |        |

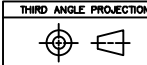


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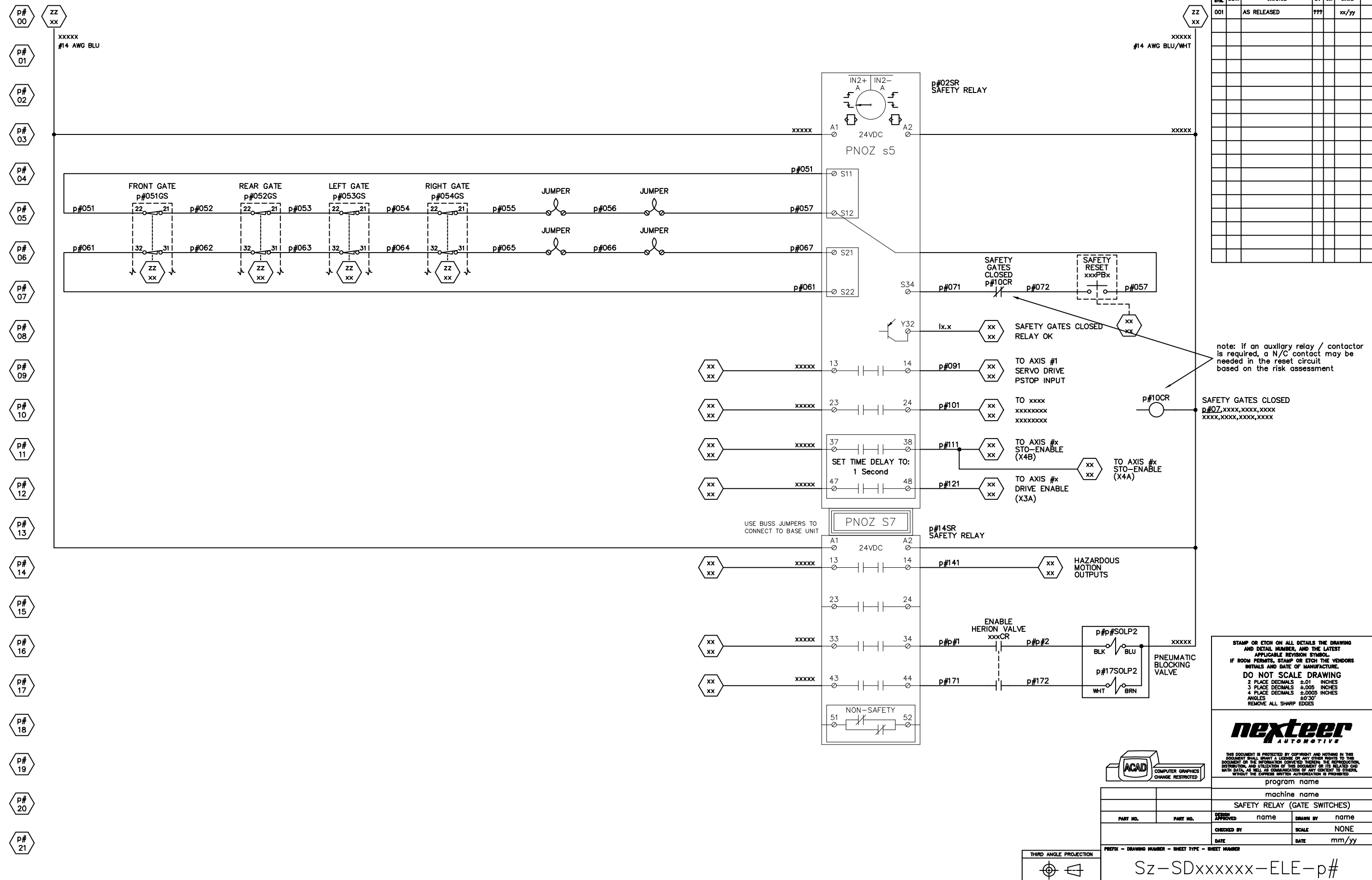
|          |          |                              |               |
|----------|----------|------------------------------|---------------|
|          |          | program name                 |               |
|          |          | machine name                 |               |
|          |          | SAFETY RELAY (LIGHT CURTAIN) |               |
| PART NO. | PART NO. | PERSON APPROVED name         | DRAWN BY name |
|          |          | CHECKED BY                   | SCALE NONE    |
|          |          | DATE                         | DATE mm/yy    |

PRETX - DRAWING NUMBER - SHEET TYPE - SHEET NUMBER

Sz-SDxxxxxx-ELE-p#



Vendor and job number

[illegible]

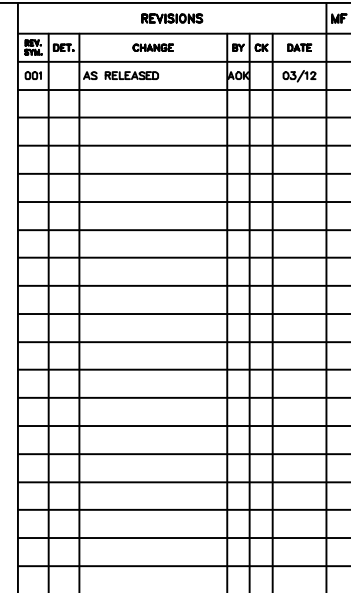
Vendor and job number



PREFX - DRAWING NUMBER - SHEET TYPE - SHEET NUMBER

Vendor and job number

|   |   |
|---|---|
| <p>STAMP OR ETCH ON ALL DETAILS THE DRAWING<br/>AND DETAIL NUMBER, AND THE LATEST<br/>APPLICABLE REVISION SYMBOL.</p> <p>IF ROOM PERMITS, STAMP OR ETCH THE VENDORS<br/>INITIALS AND DATE OF MANUFACTURE.</p> <p><b>DO NOT SCALE DRAWING</b></p> <p>2 PLACE DECIMALS <math>\pm .01</math> INCHES<br/>3 PLACE DECIMALS <math>\pm .0005</math> INCHES<br/>4 PLACE DECIMALS <math>\pm .0005</math> INCHES<br/>ANGLES<br/>REMOVE ALL SHARP EDGES</p>                  |   |
| <p align="center"><b><i>nxteeer</i></b><br/>AUTOMOTIVE</p> <p>THIS DOCUMENT IS PROTECTED BY COPYRIGHT AND NOTHING IN THIS<br/>DOCUMENT SHALL GRANT A LICENSE OR ANY OTHER RIGHTS TO THE<br/>DOCUMENT OR THE INFORMATION CONTAINED THEREIN. THE REPRODUCTION,<br/>DISTRIBUTION, AND UTILIZATION OF THIS DOCUMENT BY ITS RELATED AND<br/>MATED DATA, AS WELL AS COMMERCIAL OR ANY CONTRA TO OTHER,<br/>WITHOUT THE EXPRESS WRITTEN AUTHORIZATION IS PROHIBITED.</p> |   |
| <p align="center">program name</p>  |   |
| <p align="center">machine name</p>  |   |
| <p align="center"><b>SAFETY RELAY (TWO-HAND CONTROL)</b></p>  |   |
| <p><b>PERSON<br/>APPROVED</b></p>   | <p>name</p> <p>DRAWN BY</p> <p>name</p> |
| <p>CHECKED BY</p>   | <p>SCALE</p> <p>NONE</p>                |
| <p>DATE</p>   | <p>DATE</p> <p>mm/yy</p>                |



ALL E-STOPS RESET  
p#07,xxxx,xxxx,xxxx  
xxxx,xxxx,xxxx,xxxx

**nexteer**  
AUTOMOTIVE

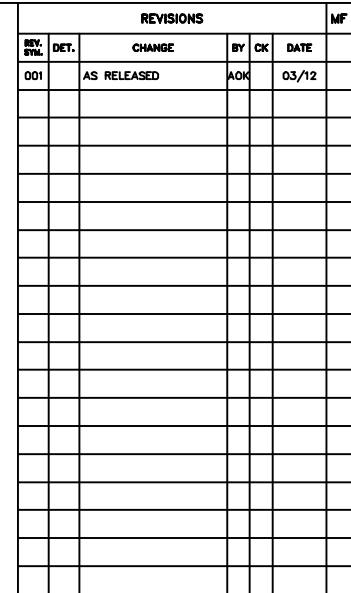


THIRD ANGLE PROJECTION

The symbol consists of a circle on the left and a truncated cone on the right. The circle has a crosshair in the center. The truncated cone is shown in profile, with a dashed line indicating its internal structure.

Sz-SDxxxxxx-ELE-p#

Vendor and job number



ALL E-STOPS RESET  
p#07,xxxx,xxxx,xxxx  
xxxx,xxxx,xxxx,xxxx

**nexteer**  
AUTOMOTIVE



PREFIX - DRAWING NUMBER - SHEET TYPE - SHEET NUMBER

THIRD ANGLE PROJECTION

Sz-SDxxxxxx-ELE-p#

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