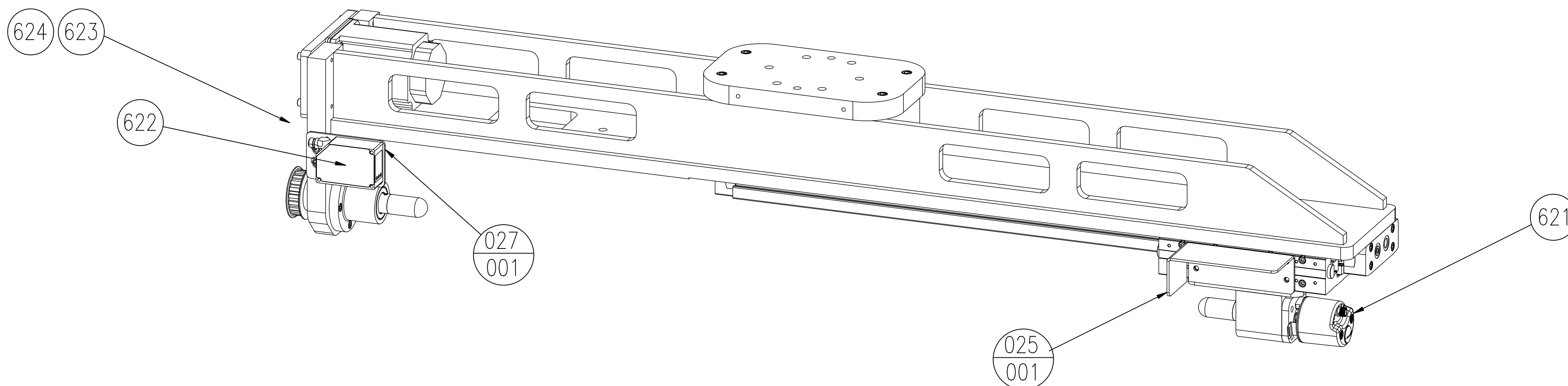
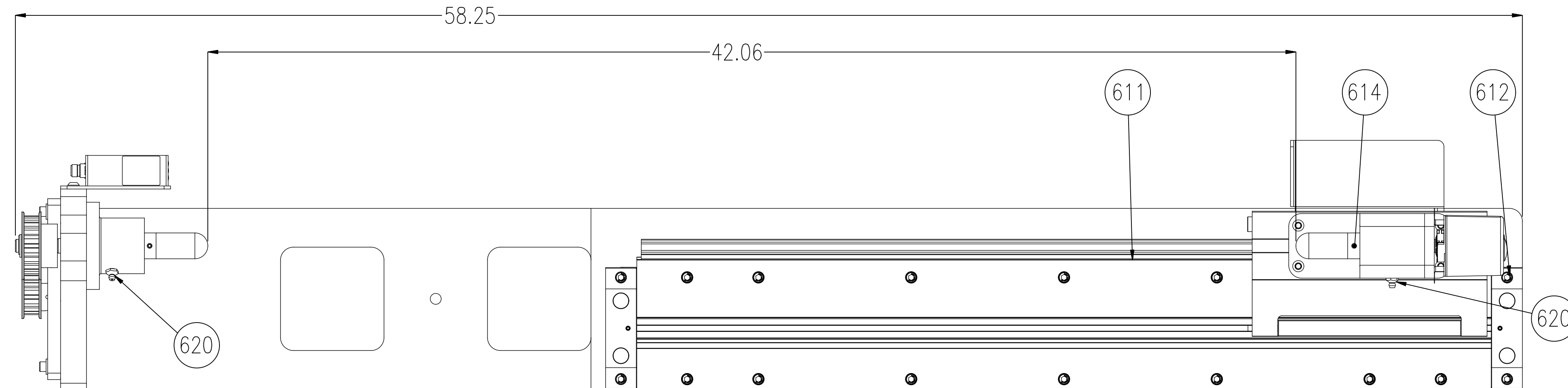
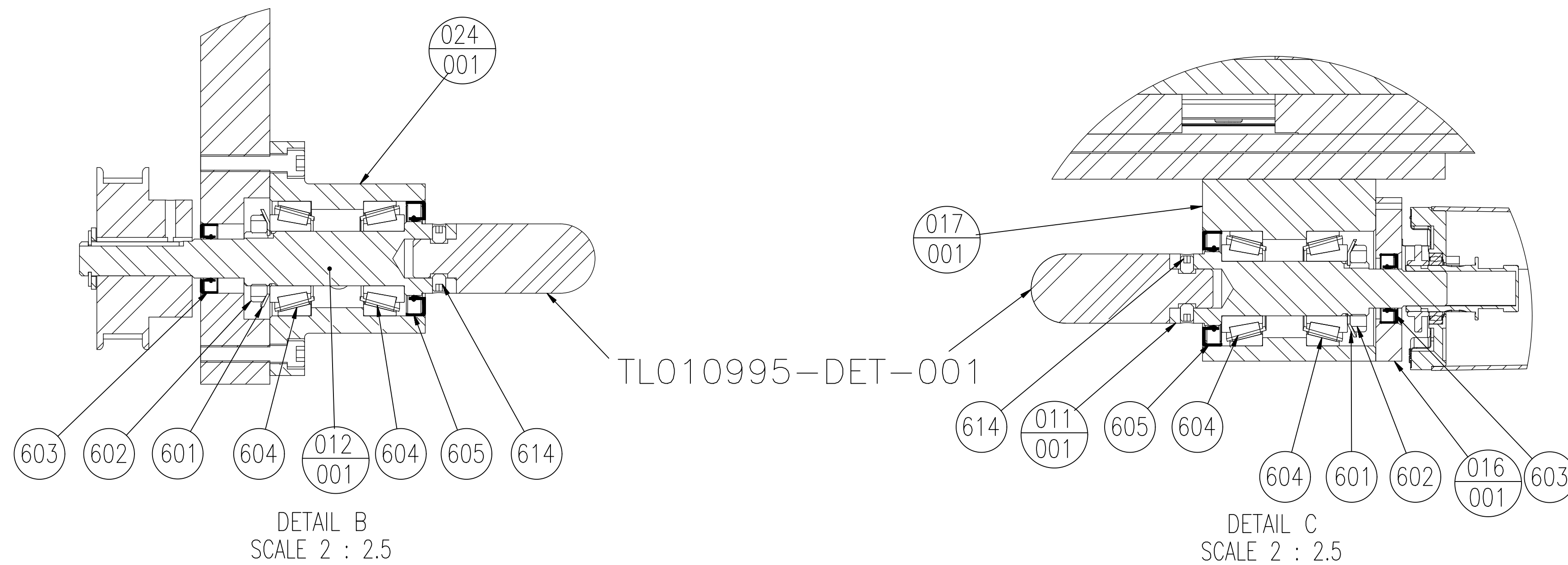
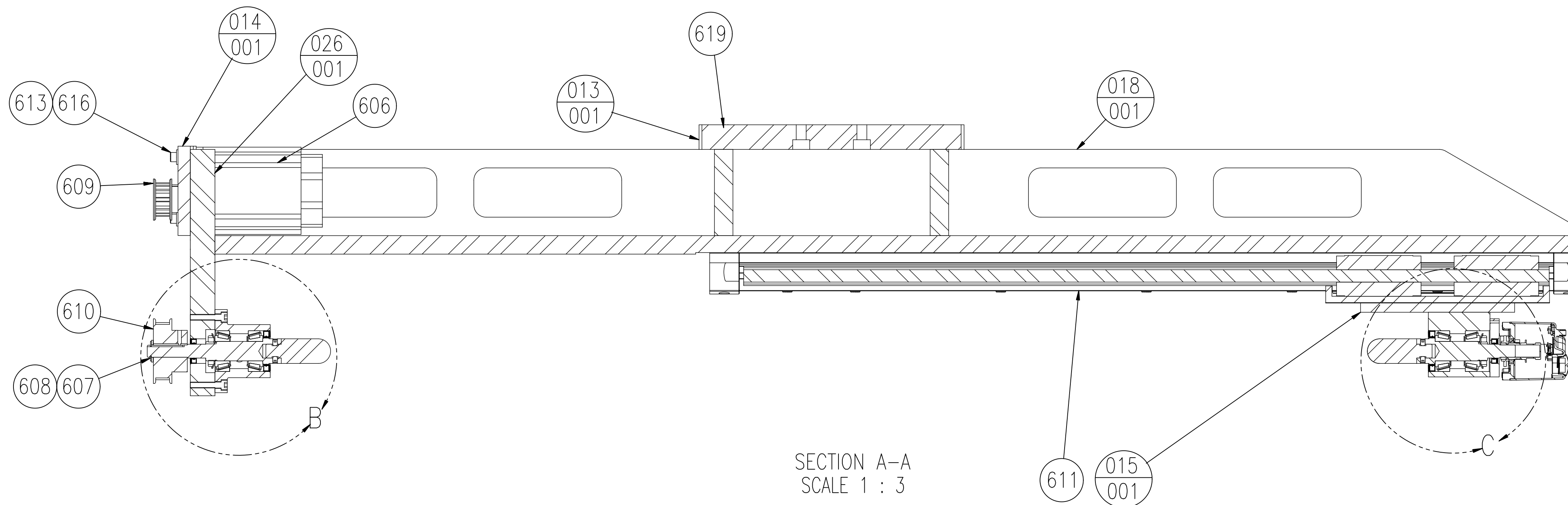
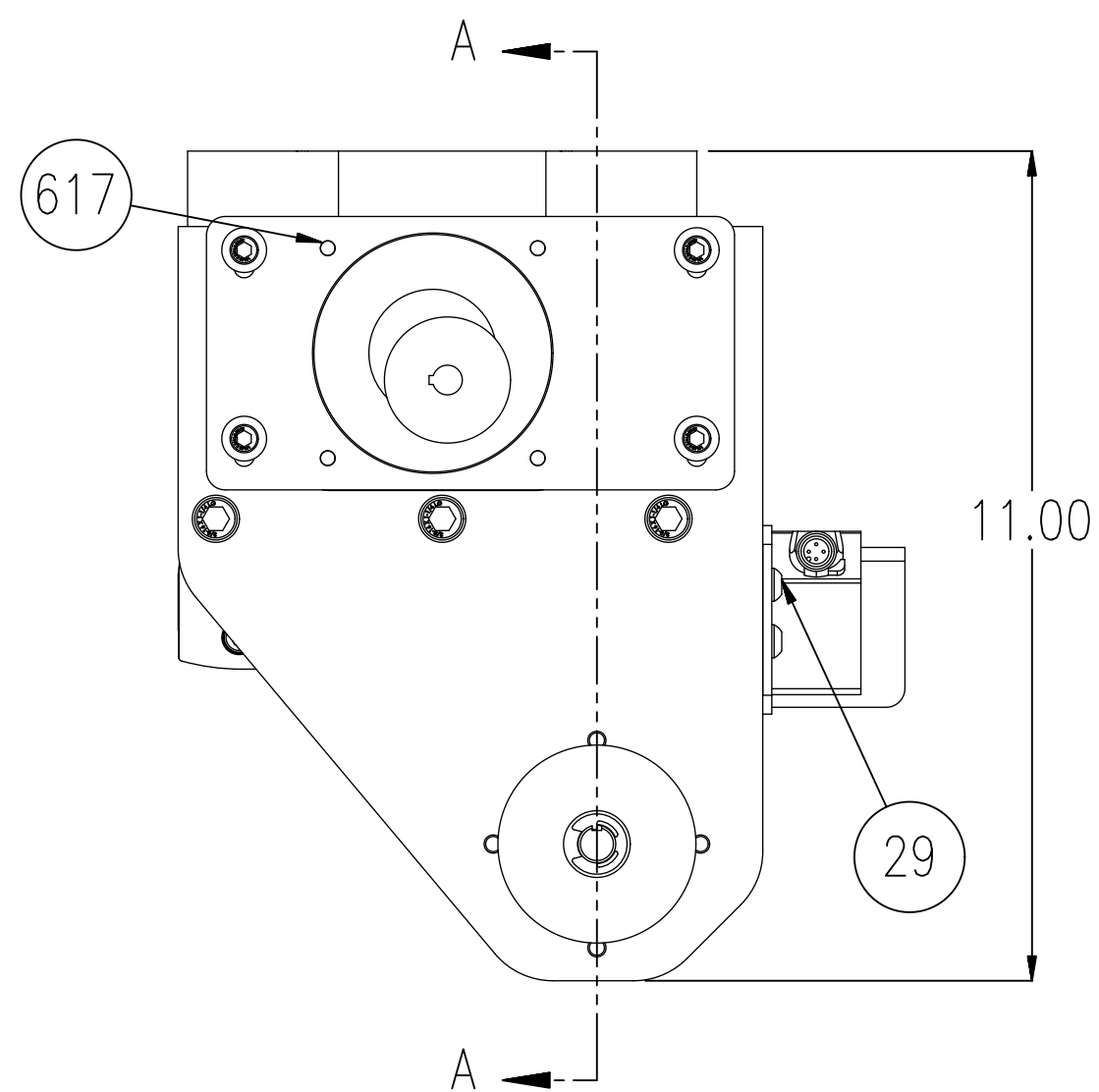


624	1	203L050	TIMING BELT	MCMMASTER
623	1	391.0494	BELT GUARD	SHEET
027	1	103.1780	LASER SENSOR BRACKET	SHEET
622	1	OPT2012	LASER SENSOR	
026	2	766.0042	SERVO MOTOR SHIM	PLATE
621	1	847A-Q42A-RB01024	ENCODER	
620	2	Zerk 1-8 NPT ST		
619	4		SHCS 5/16-18 X 1-1/4	
618	2		BHCS 1/4-20 X 1/2	GRADE 8
617	4		SHCS M6 X 1.0 X 20mm LG	
616	4		SHCS 1/4-20 X .75	
615	4		SHCS 1/4-20 X 1-1/4	
614	4		SSS #10-24 X 1/4 KCP	
613	4		FLAT WASHER 1/4	GRADE 8
612	18		SHCS M6-1.0 X 55 mm	
025	1	103.1767	TARGET BRACKET	SHEET
024	1	341.0098	FLANGED BEARING HOUSING	ROUND
018	1	343.0220	GRIPPER FRAME	WELDMENT
017	1	451.0255	BEARING HOUSING	BAR
016	1	653.1508	END PLATE	BAR
611	1	5074764_DLGF-KF-40-600-PPSA	RODLESS CYLINDER	FESTO
015	1	584.0154	MOUNTING PLATE	FLAT BAR
014	1	584.0155	MOUNTING PLATE	PLATE
610	1	760.0036	TIMING SHEAVE	MCMMASTER #6495K17
609	1	760.0035	TIMING SHEAVE	MCMMASTER #6495K24
013	1	653.1511	MOUNTING PLATE	PLATE
012	1	754.0472	SHAFT	ROUND
011	1	754.0473	SHAFT	ROUND
	2	893.0086	CENTER	ROUND
608	1	95649A244	UHMW Plastic Washer	MCMMASTER
607	1	98408A138	Side-Mount External Retaining Ring	MCMMASTER
606	1	FANUC SERVOMOTOR	FANUC aIS 2/5000	A06B-0212-B805
605	2	SKF_27X42X7_CRW1_V	SHAFT SEAL	SKF
604	4	SKF_32004_X	TAPERED BEARING	SKF
603	2	SKF_5542	RADIAL SHAFT SEAL	SKF #5542
602	2	SKF_KM_4	20MM LOCKNUT	SKF
601	2	SKF_MB_4	20MM LOCK WASHER	SKF
DETAIL	QTY.	PART #	DESCRIPTION	MFR/MATL

[illegible]

STAMP OR ETCH ON ALL DETAILS THE DRAWING
AND DETAIL NUMBER, AND THE LATEST
APPLICABLE REVISION SYMBOL.
IF ROOM PERMITS, STAMP OR ETCH THE VENDORS
INITIALS AND DATE OF MANUFACTURE.


DO NOT SCALE DRAWING

2 PLACE DECIMALS	±.01	INCHES
3 PLACE DECIMALS	±.005	INCHES
4 PLACE DECIMALS	±.0005	INCHES
ANGLES	±0°30'	

REMOVE ALL SHARP EDGES



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RACK POLISHING CELL	
ROBOT GRIPPER	
DESIGN APPROVED	DRAWN BY SAS
CHECKED BY	SCALE
E	DATE 1/21/74



THIRD ANGLE PROJECTION

PREFIX - DRAWING NUMBER - SHEET TYPE - SHEET NUMBER

SS-SD804097-ASM-001